to said blank longitudinal axis wherein said first lateral side defines a first track hook engaging lip intermediate said notches, slot defined in said blank central substantially parallel to said longitudinal axis and spaced between said lateral sides, said slot including a central portion of reduced width and end region openings of greater width than said slot central portion, said end region openings each being defined by end edges transverse to said blank longitudinal axis, said slot openings including recesses extending away from said first lateral side wherein a second lip is defined on said central region by said slot intermediate said slot openings extending toward said first [slot] <u>lip</u>, said slot openings being spaced from each other a distance equal to the spacing of said notches wherein pairs of said notches and slot openings and their respective end edges are laterally aligned,

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(b) bending said blank end regions in a common direction with respect to said central region along bend lines through laterally aligned pairs of notches and openings intermediate the end edges thereof whereby said bent end regions define spaced winch supporting walls and said central region defines a winch base interconnecting said walls, portions of each of said laterally aligned pairs of notches and openings being located on each of said walls and said winch base to provide access to their associated lips in the direction of said blank longitudinal axis wherein said lips are adapted to be received upon the track hook flanges between the flanges and the track base to slidably interconnect said winch

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base and walls to the track, and

(c) mounting a rotatable windlass upon said walls.

Please amend claim 4 as follows:

(Twice Amended) A winch adapted to be supported upon a track having spaced parallel hooks each having a flange wherein the winch includes a frame having a flat base and spaced walls extending therefrom, the base having first and second lateral sides and said walls being substantially perpendicular intersecting the base at corners, and a windlass rotatably mounted upon and extending between the walls, the improvement comprising openings formed in the frame forming lips homogeneously defined on the frame base of the material thereof and adapted to receive the track flanges, and aligned pairs of openings defined in each of the walls at the corners thereof communicating with the lip-defining openings in the frame base whereby the track flanges are adapted to extend through the openings to permit said lips and winch frame to be slidably mounted on the track, said lips comprising first and second spaced parallel lips defined on the frame base, said lips having ends, said openings defined in the wall at the corners being in alignment with said lip ends and the longitudinal length of said lips, said first lip being defined by the first lateral side of the base, a slot defined in the base intermediate the base sides, said slot defining said second lip, notches defined in the base first lateral side and the wall corners adjacent the base first lateral side, said notches defining said openings in alignment with said first lip.